







APPENDIX # 2: DESCRIPTION OF THE ORDER SUBJECT

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ArcelorMittal Poland S.A. invites the interested parties to submit bids for manufacturing and supply of cast steel rolls required to implement the Project: "New railway products in Huta Królewska".

The foregoing Project is the subject-matter of the agreement no. POIR.01.02.00-00-0173 / 16 for co-financing under the INNOSTAL Sectoral Program - Measure 1.2 "Sectoral R&D Programmes", Priority Axis I: "Support for R&D activity of enterprises" of the Smart Growth Operational Programme 2014-2020.

The subject of the order will include the supply of 4 cast rolls. Provided items will carry out rolling tests as part of the development works of the aforementioned project. A detailed description of the subject of the order can be found below.

The supplier is obliged to deliver the rolls to Huta Krolewska in Chorzow. Elements should be shipped in undamaged condition. Rolls shall be transported by supplier, and all the expenses and/or risk should be covered (in accordance to DDP delivery explained in INCOTERMS 2010).

Technical drawings are an integral part of this technical description.

Brief description of the RFQ elements

Pre-calibrated cast rolls with additional properties explained below

- 1. Material: cast steel. Hardness 340 380 HB
- 2. Condition of rolls supply: cast steel after stress relief annealing, pre-calibrated, according to the attached drawings.
- 3. Protected against corrosion and mechanical damage,
- 4. Dimension, hardness test for each roll,
- 5. After casting, the roll to be ultrasound tested for internal defects and cracks
- 6. The surface of the roll without the segregation (white stain)
- 7. Inspection certificate 3.1 B
- 8. Without radioactive and dangerous substances,
- 9. Guarantee on account of latent defects for the whole period of using the rolls. City, date

(company's stamp with a signature of

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the authorised person) 1